

Garant**CNMG 120404, Grade: HB7020**

Order data

Order number	250156 HB7020
GTIN	4045197699503
Item class	21G

Description

CN.G 120404 HB7020 Grade: HB7020
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.5 - 8 mm
Feed f : 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 120 - 350 m/min

Technical description

Corner radius	0.4 mm
Feed f	0.2 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 8 mm
Cutting speed v_c main application	120 - 350 m/min
Chip breaker	SM

Main application	P
Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning